

## Page 1 of 1

All amounts are calculated in domestic currency.

Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
Vendor ID/Vendor Name VC-COP001 Thyssenkrupp Materials CA Ltd											
PO36706	4		M6061T6S.080	sf	7/21/2017	7/19/2017	96.0000	\$2.97	0.0000	0	\$285.48
CAD	No		6061-T6 .080 Sheet	sf	96.0000	PLOU01		\$285.48	0.0000	0	
			m138066								
<div> <div>Total Received Quantity:</div> <div>96.0000</div> </div>											
<div> <div>Total Qty to Inspect (PO U/M):</div> <div>0.0000</div> </div>											
<div> <div>Total Reject Quantity:</div> <div>0.0000</div> </div>											
<div> <div>Total Receipt Value:</div> <div>\$285.48</div> </div>											
<div> <div>Total Balance Due Quantity:</div> <div>0.0000</div> </div>											

## B I L L O F L A D I N G

No: VIM 516051

Ship From:  
 THYSSENKRUPP MATERIAUX NA  
 4700 BOIS FRANC  
 ST. LAURENT, QC H4S 1A7  
 Tel: 514-337-0161 Fax: 514-745-2968

Ship Date 19Jul17 at 19:45 From VFW  
 Probill

Via VIM DELIVERY  
 FOB CONCORD  
 Frt PREPAID

Route 0- 0 Manifest  
 Vhcle Trailer  
 Slp STAN IVERS (905-532-1350)

Sold To: ( 20115)  
 DART AEROSPACE  
 1270 ABERDEEN ST  
 HAWKESBURY, ON K6A 1K7

Ship To: ( 1)  
 DART AEROSPACE  
 1270 ABERDEEN ST  
 HAWKESBURY, ON K6A 1K7  
 Tel: 613-632-9577 Fax: 613-632-1053

## B I L L O F L A D I N G

1) Our Order PEC- 73008- 1 Your PO # 36706

ALUMINUM SHEET 6061 T6  
 .0810 Nom X 48.0000" X 144.0000"

Heat Number 37720101B Tag No 665461

1 CRATE REC

Quantity PCS Net Wt Gr LBS  
 96.00 SFT 2 107 294

Tags PCS Net Wt Gr LBS  
 TOTAL: 1 2 107 294

Heat Number 37720101B \*\*\* Chemical Analysis \*\*\*

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT  
 WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR  
 TO SHIPPING.

ATTN: CHANTAL/LINDA

\*\* ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER \*\*  
 \*\* REFERENCED ON IT \*\*

\*\*\*UNE SURCHARGE D'ENERGIE DE \$25.00  
 SERA AJOUTEE A CHAQUE COMMANDE.\*\*\*

\*\*\*PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE  
 ADDED TO EVERY ORDER.\*\*\*

\*\*\* POUR VOS BESOINS D'ACIER INOXYDABLE,

\*CONTACTEZ-NOUS. NOUS L'AVONS TEL: 800-926-2600\*

\*\*\* FOR ALL YOUR STAINLESS STEEL NEEDS, CALL US.

\*\*\* WE HAVE IT! \*\*\* TEL: 800-926-2600 \*\*\*

\*\*\*\*\*

Page: 1 Continued

ALUMINIUM • LAITON • CUIVRE • PLASTIQUE • ACIER INOX  
 ALUMINUM • BRASS • COPPER • PLASTICS • STAINLESS

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE  
 RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.  
 MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION  
 TVQ/QST# 1017327981 TQ001 TPS/GST TVH/HST # 140223934 RT0001

DATE

## B I L L O F L A D I N G

No: VIM 516051

Ship From:  
THYSSENKRUPP MATERIAUX NA  
4700 BOIS FRANC  
ST. LAURENT, QC H4S 1A7  
Tel: 514-337-0161 Fax: 514-745-2968

Ship Date 19Jul17 at 19:45 From VFW  
Probill  
Via VIM DELIVERY  
FOB CONCORD  
Frt PREPAID  
Route 0- 0 Manifest  
Vhcle Trailer  
Slp STAN IVERS (905-532-1350)  
Sold To: ( 20115)  
DART AEROSPACE

Ship To: ( 1)  
DART AEROSPACE

## B I L L O F L A D I N G

NOS HEURES DE CUEILLETTE SONT DU LUNDI AU VENDREDI  
DE 8H30 A 12H00 ET DE 13H00 A 16H30.

CUSTOMER PICK-UP HOURS ARE MONDAY TO FRIDAY  
FROM 8:30 AM TO NOON AND 1:00 PM TO 4:30 PM.

\*\* NOTEZ BIEN QUE NOUS N'EFFECTUONS PAS DE

LIVRAISON A L'EXTERIEUR DE LA REGION

METROPOLITAINE DE MONTREAL ENTRE LE 24 JUILLET

ET LE 4 AOUT.

PLEASE NOTE THAT WE WILL NOT BE DELIVERING WITH

OUR TRUCKS, OUTSIDE OF THE MONTREAL REGION, FROM

JULY 24TH TO AUGUST 4TH.

Page: 2 Last

ALUMINIUM • LAITON • CUIVRE • PLASTIQUE • ACIER INOX  
ALUMINUM • BRASS • COPPER • PLASTICS • STAINLESS

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE  
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MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

TVQ/QST# 1017327981 TQ001 TPS/GST TVH/HST # 140223934 RT0001

# THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM SHEET 6061 T6  
.0810 Nom X 48.0000" X 144.0000"  
PART NO.

PO/Rel 36706

Nous certifions que le document reproduit ici est  
une copie conforme du rapport fourni par le  
fournisseur du matériel ou les données résultent

## Certificate of Mill Test Results

BL VIM-516051-001

19Jul17

de l'analyse faite par un laboratoire qualifié.  
SIGNE PAR:

Pg 1/1

L-A-B ACCREDITED  
CERTIFICATE NUMBER  
L2068-1 - TESTING

ALERIS ROLLED PRODUCTS, LLC  
C/O ALERIS ROLLED PRODUCTS, INC.  
P O BOX 480  
LEWISPORT, KENTUCKY 42351

### ALUMINUM CERTIFICATION SHEET

THIS IS TO ADVISE THAT THE MATERIAL PRODUCED FOR YOUR ORDER  
CONFORMS TO THE SPECIFICATIONS OUTLINED BY THE ALUMINUM ASSOCIATION.  
MATERIAL WAS MELTED, ROLLED, AND PROCESSED IN THE USA.  
THE TEST RESULTS RELATE ONLY TO THE SKID IDENTIFIED BELOW:

SKID : Y67586 CUSTOMER: COPPER & BRASS SALES, INC.  
ORDER: 00460122-000007 C/O LAPORTE CUSTOM METAL PROCESSING  
LOT : 377201 DAS 5 3235 N US HIGHWAY 35  
SUBLOT : 37720101B 9-89 PO # : 5400314814-R01 LA PORTE IN46350  
DESCRIPTION: ALLOY: 6061 PART # : ALFLR01608  
TEMPER: 0  
SIZE: .0800 X 48.0000

SPECS: ASTM B209-14 AMS 4025 REV M  
ABME SE-209

DATE TESTED: 01/15/2017 CHEMICAL COMPOSITION (%) PER ASTM B1251

SI	FE	CU	MN	MG	CR	ZN	TI	GA	V	AL
.67	.60	.21	.09	1.10	.18	.02	.04			97.09

DATE TESTED: 02/24/2017 MECHANICAL PROPERTIES PER ASTM B557

	RESULTS	T42 RESULTS	T62 RESULTS
ULTIMATE TENSILE STRENGTH HEAD (KSI)	17.9	32.2	46.4
ULTIMATE TENSILE STRENGTH TAIL (KSI)	18.1	31.6	47.0
YIELD STRENGTH HEAD (KSI)	8.1	14.8	41.4
YIELD STRENGTH TAIL (KSI)	8.1	14.2	41.9
TOTAL ELONGATION % HEAD	26	23	11
TOTAL ELONGATION % TAIL	27	22	12

NET SKID WEIGHT: (LBS) 6,905

CHEMICALS CERTIFIED: /S/ ED LOPEZ, QUALITY SYSTEMS MANAGER  
MECHANICALS CERTIFIED: /S/ ED LOPEZ, QUALITY SYSTEMS MANAGER

From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS CA LTD

CstAr

Wgt.: 4,010.067 LB

Del.: 2405262915

CstCr 284135

Date 06/08/2017



# MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M606165.080  
 DATE: JUL 19 2017

PO / BATCH NO.: P036706/4138066

MATERIAL CERT REC'D: YES  
 QUANTITY RECEIVED: 96 SQ FT  
 QUANTITY INSPECTED: 96 SQ FT  
 QUANTITY REJECTED: 0

THICKNESS ORDERED: .080  
 THICKNESS RECEIVED: .080  
 SHEET SIZE ORDERED: 4x12  
 SHEET SIZE RECEIVED: 4x12

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	<input checked="" type="radio"/> N	
CORRECT FINISH	<input checked="" type="radio"/> Y	N	
CORROSION	Y	<input checked="" type="radio"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="radio"/> Y	N	
CORRECT MATERIAL PER M-DRAWING	<input checked="" type="radio"/> Y	N	As m B209
CORRECT THICKNESS	<input checked="" type="radio"/> Y	N	
PHOTO REQUIRED	Y	<input checked="" type="radio"/> N	
CORRECT REF # TO LINK CERT	<input checked="" type="radio"/> Y	N	Ht # 37720101B
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="radio"/> Y	N	#
CORRECT M# ON THE MATERIAL	<input checked="" type="radio"/> Y	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	<input checked="" type="radio"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	<input checked="" type="radio"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)	
INSPECTED BY: <u>DAS</u>		SIGNED OFF BY: _____	
DATE: <u>JUL 19 2017</u>		DATE: _____	

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: 6061-T6/T62 ALUMINUM SHEET  
SPECIFICATION: QQ-A-250/11 OR AMS-QQ-A-250/11  
OR ~~AMS-4025~~ OR AMS 4027  
OR ASTM B209  
PART NUMBER: M6061T6S | XXX | THK  
WHERE "XXX" = SHEET THICKNESS (IN INCHES)  
EG. 0.063" THICK SHEET = M6061T6S 063  
PREFERRED SIZE: XXX BY 4FT BY 8FT

RELEASED  
R 2009-09-10  
MAP

B	REFORMAT DWG. ADD B209 SPEC (ZN D8-1), REF PAR 08-020A	CP	09.07.13
A	NEW ISSUE	DS	01.06.08
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	09.07.13		

DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	REV. B
DRAWING NO. M6061T6S	SHEET 1 OF 1
TITLE 6061-T6 SHEET SPEC	SCALE NTS
COPYRIGHT © 2001 BY DART AEROSPACE LTD. THIS DOCUMENT IS PROPRIETARY AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT THE WRITTEN PERMISSION OF DART AEROSPACE LTD.	



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

# PURCHASE ORDER

Purchase Order ID PO36706

Purchase Order Date 6/15/2017

PO Print Date 6/15/2017

Page Number 1 of 3

Order From :

VC-COP001

THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

Ship To : DART AEROSPACE LTD

1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

JUN 15 2017

Contact Name

Vendor Phone

905 669 9444

Ship To Contact

Ship To Phone

Ship Via:

VENDOR'S TRUCK

Ship Acct:

Buyer

Customer POID

Customer Tax #

Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30

CAD

FCA - (Free Carrier)

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable CD Promise Date	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	M174R0.750	17-4 round bar .750	6/21/2017 Yes 6/21/2017	24.00 f	\$7.94	\$190.53

17-4PH/SI 7400/TYPE 630 SS ROUND BAR PER AMS 5643/ASTM A564  
GRAIN MUST BE ALONG LENGTH OF BAR. MINIMUM YIELD TENSILE STRENGTH = 100KSI  
MINIMUM ULTIMATE TENSILE STRENGTH = 150 KSI

Line Total: \$190.53

2	M303R0.750	303 Round Bar 0.750	6/21/2017 Yes 6/21/2017	48.00 f	\$4.49	\$215.33
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MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582

NOTE: AISI 304/316 NOT ACCEPTABLE

Line Total: \$215.33

PO Instructions: NO: PEC ST-61149

Note:

6/15/2017



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID PO36706

Purchase Order Date 6/15/2017

PO Print Date 6/15/2017

Page Number 2 of 3

Order From :

VC-COP001

THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL "A"  
TORONTO, ON M5W 5V8  
CA

Ship To : DART AEROSPACE LTD

1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Contact Name

Vendor Phone

905 669 9444

Ship To Contact

Ship To Phone

Ship Via:

Ship Acct:

VENDOR'S TRUCK

Buyer

Customer POID

Customer Tax #

Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30

CAD

FCA - (Free Carrier)

3	M303R1.000	303 Round Bar 1.00	6/21/2017 Yes 6/21/2017	24.00 f	✓	2x	\$7.98	\$191.40
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MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582

NOTE: AISI 304/316 NOT ACCEPTABLE

8017-6-19.

Line Total:

\$191.40

4	M6061T6S.080	6061-T6 .080 Sheet	6/21/2017 Yes 6/21/2017	96.00 sf	✓		\$3.86	\$370.46
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MATERIAL: 6061-T6/T62 ALUMINUM SHEET AS PER  
QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027  
OR ASTM B209

8017-7-19.

Line Total:

\$370.46

5	M7075T6S.160	7075-T6 Sheet .160	6/29/2017 Yes 6/29/2017	48.00 sf	✓		\$15.81	\$759.00
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MATERIAL: 7075-T6/T62 ALUMINUM SHEET AS PER QQ-A-250/12  
OR AMS-QQ-A-250/12 OR AMS 4045 OR ASTM B209

8017-7-3.

Line Total:

\$759.00

PO Instructions: NO: PEC ST-61149

Note:

6/15/2017





Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID PO36706

Purchase Order Date 6/15/2017

PO Print Date 6/15/2017

Page Number 3 of 3

**Order From :**

VC-COP001

THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

**Ship To :** DART AEROSPACE LTD

1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**Contact Name**

**Vendor Phone** 905 669 9444

**Ship To Contact**

**Ship To Phone**

**Ship Via:** VENDOR'S TRUCK

**Ship Acct:**

**Buyer**

Chantal Lavoie

**Customer POID**

**Customer Tax #** 10127-2607

**Terms** Net 30

**Currency** CAD

**FOB** FCA - (Free Carrier)

6	71401-45	PROCUREMENT QUALITY CLAUSES	✓	6/21/2017	1.00	✓	\$0.00	\$0.00
				No 6/21/2017				

**Procurement Quality Clauses**

A005 right of entry  
A012 chemical and physical test report  
A016 personnel qualification  
A017 raw material identification (as applicable)  
A026 certification of material conformance  
A041 quality management system  
A042 dart notification by supplier  
A043 retention of quality documents

SP17-619

**Line Total:** \$0.00

**PO Total:** \$1,726.72

**PO Instructions:** NO: PEC ST-61149

**Note:** Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

**Change Nbr:** 1

**Change Date:** 6/15/2017